



1942 – 1945 TEXTURED PAINT FOR BUMPERS

GELSON®AZIENDA CON SISTEMA QUALITÀ
CERTIFICATO DA DNV
UNI EN ISO 9001

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TECHNICAL DATA SHEET

Rev. 3 dated 09/10/2009

This one-pack coating can be applied directly on bumpers and plastic parts to restore the original texture. 1942 gives a medium textured/orange peel finishing and 1945 gives a fine orange peel finishing.

This product is suitable also for application on bumpers and plastic parts repaired with 1940 BUMPER FLEX putty.

More grey shade can be obtained, with medium and fine texture, when using Plastic Paint System 1900 (see TDS).

The product is also available in aerosol: SPRAY 1942 with medium texturing effect (grey and black) and SPRAY 1945 smooth (grey and black).

SURFACE PREPARATION

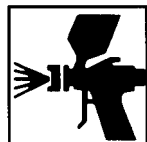


Clean and degrease thoroughly the substrate with a water-based detergent (Bumper Cleaner, code 30798), then dry carefully.



THINNING

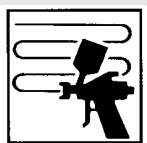
Different effects can be obtained by dilution with thinner (cod. 80301) in percentage of 10% to 30%.



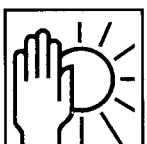
APPLICATION:

Spray gun with upper tank; noodle Ø 1,7 – 1,9 mm, pressure 3 -4 atm.
Apply a first, thick coat; eventually smooth with the last coat.

PAINTING OVER:



Can be painted over with any kind of solvent-based car coating when still wet; after drying can be painted over with water-based car coats.
When the product has completely cured, it is better to slightly sand the substrate before painting over.



STORAGE:

12 months in a cool, dry area in its original package.

PACKAGE SIZES AVAILABLE:

Code	Colour	Package size
1942		
20550	Black	1 L
20560	Fiesta grey	1 L
1945		



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20555	Black	1 L
20585	Iveco Light grey	1 L
20590	Iveco grey 193	1 L
20592	Iveco grey 288	1 L
20595	Iveco Dark grey	1 L
THINNER		
80301		1 L
AEROSOL		
25301	1942 Black Spray	400 ml
25302	1942 Grey Spray	400 ml
25350	1945 Black Spray	400 ml
25351	1945 Grey Spray	400 ml

The effectiveness of our products is based on practical experience and research carried out in our laboratory. However, we decline any responsibility for work carried out, as it is evident that the result can be strongly influenced by a series of factors beyond our control.